

Technical brochure

Solenoid valves, 2/2-way servo-operated type EV220B 6-22



EV220B 6-22 is a direct servo-operated 2/2-way solenoid valve program with connections from 1/4" to 1".

This program is especially for OEM applications demanding a robust solution and moderate flow rates.

Features and versions:

- For water, oil, compressed air and similar neutral media
- Flow range from 0.2 19 m³/h
- Differential pressure from 1 30 bar
- Media temperature from -30 100 °C
- Ambient temperature: Up to 80 $^{\circ}\text{C}$
- Coil enclosure: Up to IP67
- Thread connections: From G 1/4 G 1
- DN 6 22
- Viscosity: Up to 50 cSt
- Also available with NPT thread.

- Brass version NC and NO
- DZR brass version NC



Brass valve body, NC



						erential pre max. [bar] /			Media	
Connec- tion	Seal	Orifice	k _v - value	BA	BB/BE	BB/BE	BG	BG	temperature min. to max.	
ISO 228/1	material	size	[m³/h]	9 W a.c.	10 W a.c.	18 W d.c.	12 W a.c.	20 W d.c.	[°C]	Code number
G 1/4	EPDM 1)			0.1 – 20	0.1 – 20	0.1 - 10	0.1 – 20	0.1 – 20	-30 – 100	032U1236
G 1/4	FKM ²⁾	6	0.7	0.1 – 20	0.1 – 20	0.1 - 10	0.1 – 20	0.1 – 20	0 - 100	032U1237
	EPDM 1)	0	0.7	0.1 – 20	0.1 – 20	0.1 - 10	0.1 – 20	0.1 – 20	-30100	032U1241
G 3/8	FKM ²⁾			0.1 - 20	0.1 - 20	0.1 - 10	0.1 – 20	0.1 – 20	0 - 100	032U1242
G 3/8	EPDM 1)			0.1 - 20	0.1 - 20	0.1 - 10	0.1 – 20	0.1 – 20	-30 - 100	032U1246
	FKM ²⁾	10	1.5	0.1 – 20	0.1 – 20	0.1 - 10	0.1 – 20	0.1 – 20	0 - 100	032U1247
	EPDM 1)	10	1.5	01. – 20	01. – 20	0.1 - 10	0.1 – 20	0.1 – 20	-30 - 100	032U1251
	FKM ²⁾			0.1 - 20	0.1 – 20	0.1 - 10	0.1 – 20	0.1 – 20	0 - 100	032U1252
G 1/2	EPDM 1)	11.5	2.3	0.1 - 10	0.1 - 10	0.1 - 10	0.1 - 10	0.1 - 10	-30 - 100	032U1279
	EPDM 1)	12	2.5	0.3 - 10	0.3 - 10	-	-	0.3 - 10	-30 - 100	032U1256
	FKM ²⁾	12	2.5	0.3 - 10	0.3 - 10	_	-	0.3 - 10	0 - 100	032U1255
G 3/4	EPDM 1)	18		0.3 - 10	0.3 - 10	-	0.3 - 10	0.3 - 10	-30 - 100	032U1261
G 3/4	FKM ²⁾	18	60	0.3 - 10	0.3 - 10	-	0.3 - 10	0.3 - 10	0 - 100	032U1260
C 1	EPDM 1)	22	6.0	0.3 - 10	0.3 - 10	-	0.3 - 10	0.3 - 10	-30 - 100	032U1263
G 1	FKM ²⁾	22		0.3 – 10	0.3 – 10	_	0.3 – 10	0.3 – 10	0 - 100	032U1266

Brass valve body, NO



Connec-	Soal			Differential pressure min. to max. [bar] / coil type					Media	
tion ISO	Seal mate-	Ori- fice	k _v - value	ВА	BB/BE	BB/BE	BG	BG	temperature min. to max.	
228/1	rial	size	[m³/h]	9 W a.c.	10 W a.c.	18 W d.c.	12 W a.c.	20 W d.c.	[°C]	Code number
C 2/0	EPDM 1)	6	0.7						-30 – 100	032U1238
G 3/8	FKM ²⁾	6	0.7			0.1 - 10			0 - 100	032U1239
G 1/2	FKM ²⁾	10	1.0						0 – 100	032U1249

EPDM is suitable for water.
FKM is suitable for oil and air. For water at max. 60 °C.



Technical data, NC and NO

Туре	EV220B 6B	EV220B 10B	EV220B 12B	EV220B 18B	EV220B 22B
Time to open [ms] 1)	40	50	60	200	200
Time to close [ms] 1)	250	300	300	500	500

 $^{^{1)}\}mbox{The times}$ are indicative and apply to water. The exact times will depend on the pressure conditions.

Installation	Vertical solenoid system	n is recommended.			
Pressure range	NC: 0.1 – 30 bar NO: 0.1 – 10 bar				
Max.test pressure	EV220B 6 – 10: 50 bar		EV220B 12 – 22: 1	6 bar	
Ambient temperature	Up to 80 °C. (Depending	g on coil type, see c	lata for the coil sele	cted)	
Viscosity	Max. 50 cSt				
Materials	Valve body	Brass		W.no. 2.0402	
	Armature:	Stainless steel		W.no. 1.4105/AISI 430FR	
	Armature tube:	Stainless steel		W.no. 1.4306/AISI 304L	
	Armature stop:	Stainless steel		W.no. 1.4105/AISI 430FR	
	Springs:	Stainless steel		W.no. 1.4310/AISI 301	
	O-rings:	EPDM or FKM			
	Valve plate:	EPDM or FKM			
	Diaphragm:	EPDM or FKM			



Dezincification resistant brass (DZR) brass valve body NC



Con-						ferential press max. [bar] /c			Media	
nection ISO	Seal mate-	Ori- fice	k _v - value	ВА	Е	ВВ	E	BE	temperature min. to max.	
228/1	rial	size	[m³/h]	9 W a.c.	10 W a.c.	18 W d.c.	10 W a.c.	18 W d.c.	[°C]	Code number
G 1/4		6	0.7	0.1 – 20	0.1 – 20	0.1 – 10	0.1 – 20	0.1 – 20		032U5806
G 3/8		6	1.5	0.1 – 20	0.1 – 20	0.1 – 10	0.1 – 20	0.1 – 20		032U5807
G 3/8	EPDM ¹⁾	10	1.5	0.1 – 20	0.1 – 20	0.1 – 10	0.1 – 20	0.1 – 20	-30 – 100	032U5809
G 1/2		10	2.5	0.1 – 20	0.1 – 20	0.1 – 10	0.1 – 20	0.1 – 20		032U5810
G 1/2		12	2.5	0.3 – 10	0.3 – 10	-	-	0.3 – 10		032U5811

¹⁾ EPDM is suitable for water.

Technical data NC, Dezincification resistant brass (DZR)

Main type	EV220B 6BD	EV220B 10BD	EV22B 12BD
Time to open [ms] 1)	40	50	60
Time to close [ms] 1)	250	300	300

 $^{^{\}scriptsize 1)}$ The times are indicative and apply to water. The exact times will depend on the pressure conditions.

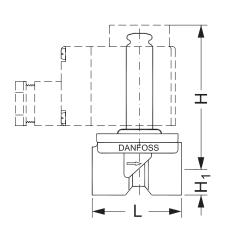
Installation	Vertical solenoid system is re	Vertical solenoid system is recommended				
Max. test pressure	50 bar	50 bar 50 bar 16 bar				
Ambient temperature	Up to 80°C. (Depending on o	coil type, see data for coil selected)				
Viscosity	Max. 50 cSt					
	Valve body	Dezincification resistant brass (DZR)	CuZn36 Pb2As/CZ132			
	Armature	Stainless Steel	W.no. 1.4105/AISI 430FR			
	Armature tube	Stainless Steel	W.no. 1.4306/AISI 304L			
	Armature stop	Stainless Steel	W.no. 1.4105/AISI 430FR			
Materials	Springs	Stainless Steel	W.no. 1.4310/AISI 301			
	Valve seat	Stainless Steel	W.no. 1.4404/AISI 316L			
	O-rings	EPDM				
	Valve plate	EPDM				
	Diaphragm	EPDM				

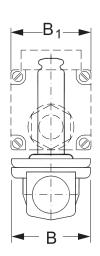


Dimensions and weight: Brass, DZR brass, NC and NO

	Weight gross		В		B ₁ [mm]		н	H,
Туре	valve body without coil [kg]	[mm]	[mm]	Coil type BA	Coil type BB/BE	Coil type BG	[mm]	[mm]
EV220B 6B	0.22	45.5	43.5	32	46	68	74.0	13.0
EV220B 10B / 11.5B	0.29	51.5	48.0	32	46	68	77.0	13.0
EV220B 12B	0.35	58.0	54.0	32	46	68	77.0	13.0
EV220B 18B	0.65	90.0	62.0	32	46	68	83.0	18.0
EV220B 22B	0.65	90.0	62.0	32	46	68	98.0	18.0

Dimensions







Below coils can be used with EV220B 6-22

Coil	Туре	Power consumption	Enclosure	Features
Politics of the second of the	BA / BD, screw on	9 W a.c. 15 W d.c.	IP00 with spade connector	IP20 with protective cap, IP65 with cable plug
All the state of t	BB, clip on	10 W a.c. 18 W d.c.	IP00 with spade connector	IP20 with protective cap, IP65 with cable plug
	BE, clip on	10 W a.c. 18 W d.c.	IP67	With terminal box
A SHELL STATE OF THE SHELL STATE	BF, clip on	10 W a.c. 18 W d.c.	IP67	With 1 m cable
Durkill St. Then St. Then	BG, clip on	12 W a.c. 20 W d.c.	IP67	With terminal box
Add Market State S	BN, clip on	20 W 26 VA	IP67	Hum free With terminal box and 1 m cable
	BO, screw on	10 W 21 VA	IP67 only including seal kit 018Z0090	For explosion-risk environment zone 1. With terminal box and 5 m cable
Street St	BP, screw on	12 W 10.5 W	IP67 only including seal kit 018Z0090	For explosion-risk environment zone 1. With 3 m cable

 $For further information\ and\ for\ ordering,\ see\ separate\ data\ sheet\ for\ coils.$



Universal electronic multi-timer, type ETM



Application	Voltage	To use with coil:	Ambient tem- perature [°C]	Code number
External adjustable timing from 1 to 45 minutes with 1 to 15 seconds drain open. With manual override (test button). Electrical connection DIN 43650 A / EN 175 301-803-A	24 – 240 V a.c.	BA, BD, BB	-10 – 50	042N0185

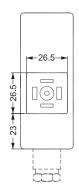
- Outside adjustments
- Light weight and small size
- External adjustable timing from 1 minute to 45 minutes with 1 to 15 seconds drain open
- One solid state timer fits all coil voltages from 24-240 V a.c
- Light diodes for indication
- All in one unit
- Manual override (test button)

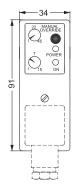
Technical data

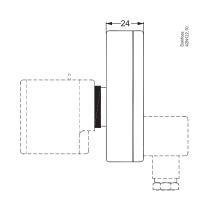


Туре	ET 20 M
Voltage	24 – 240 V a.c/ 50 – 60 Hz.
Power rating	Max. 20 Watt
Enclosure	IP 00, IP 65 with cable plug
Electrical connection	DIN connector (DIN 43650-A)
Ambient operating temperature range	-10°C − 50°C
Function	Start with pulse
Interval timer	1 – 45 min.
"On" timer	1 – 15 Sec.
Weight	0.084 kg

Dimensions

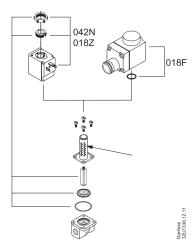








Spare parts kit for EV220B 6 - 22 B, NC (brass body) EV220B 6 - 12 BD (dezincification resistant brass body)



Туре	Seal material	Code number
EV220B 6B	EPDM 1)	032U1062
EV220B 6B	FKM ²⁾	032U1063
EV220B 10B	EPDM ¹⁾	032U1065
EV220B 10B	FKM ²⁾	032U1066
EV220B 12B	EPDM 1)	032U1068
EV220B 12B	FKM ²⁾	032U1067
EV220B18-22	EPDM ¹⁾	032U1070
EV220B18-22	FKM ²⁾	032U1069
EV220B 6BD	EPDM 1)	032U4280
EV220B 10BD	EPDM 1)	032U4281
EV220B 12BD	EPDM ¹⁾	032U4283

- 1) EPDM is suitable for water.
- ²⁾ FKM is suitable for oil and air. For water at max. 60 °C.

The EV220B 6 - 10 spare parts kit comprises:

Locking button Nut for the coil Armature with valve plate and spring Diaphragm

O-ring

The EV220B 12 - 22 spare parts kit comprises:

Locking button Nut for the coil Armature with valve plate and spring Diaphragm

EV220B 6-10B











EV220B 12-22B

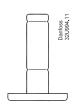








Assembled NO unit



EV220B 6 - 10B; NO		
Type	Seal material	Code number
EV220B 6B	EPDM 1)	032U0165
EV220B 6B	FKM ²⁾	032U0166
EV220B 10B	FKM ²⁾	032U0167

- 1) EPDM is suitable for water.
- 2) FKM is suitable for oil and air. For water at max. 60 °C.

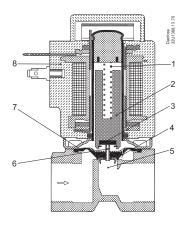
The spare part kit comprises:

NO actuator unit Locking button Nut for coil O-ring





Function, NC



- 1. Armature spring
- 2. Armature
- Valve plate
- 4. Equalising orifice
- 5. Main orifice
- 6. Pilot orifice
- 7. Diaphragm
- B. Coil

Coil voltage disconnected (closed):

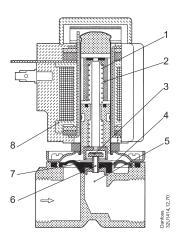
When the supply voltage to the coil (8) is disconnected, the valve plate (3) is pressed down against the pilot orifice (6) by the armature spring (1). The pressure across the diaphragm (7) is built up via the equalising orifice (4). The diaphragm closes the main orifice (5) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as the voltage to the coil is disconnected.

Coil voltage connected (open):

When voltage is applied to the coil, the pilot orifice (6) is opened. As the pilot orifice is larger than the equalising orifice (4), the

pressure across the diaphragm (7) drops and therefore it is lifted clear of the main orifice (5). The valve is now open and will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as there is voltage to the coil.

Function, NO



- Opening spring
- 2. Armature
- 3. Valve plate
- 4. Equalising orifice
- 5. Main orifice
- 6. Pilot orifice
- 7. Diaphragm
- 8. Coil

Coil voltage disconnected (open):

When the voltage to the coil (8) is disconnected, the pilot orifice (6) is open. As the pilot orifice is larger than the equalising orifice (4), the pressure across the diaphragm (7) drops and therefore it is lifted clear of the main orifice (5). The valve will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as the voltage to the coil is disconnected

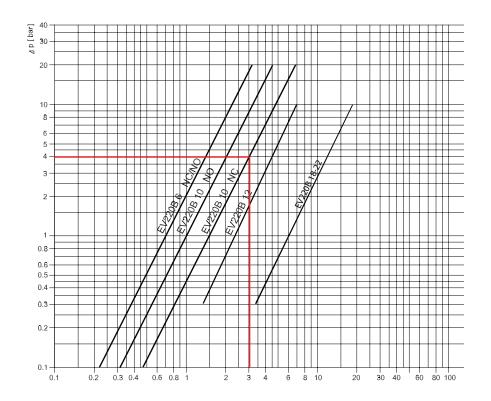
Coil voltage connected (closed):

When voltage is applied to the coil, the valve plate (3) is pressed down against the pilot orifice (6). The pressure across the diaphragm (7) is built up via the equalising orifice (4). The diaphragm closes the main orifice (5) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as there is voltage to the coil.



Capacity diagram:

Example, water: EV220B 10 NC, at 4 bar diff. pressure: Approx: 3 m3/h



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